

# ROCKFALL PROTECTION NETTING GALVANIZED

Steel woven wire mesh is used as a drapery system to prevent rocks and debris from falling onto roads and railways. The mesh consists of Zinc coated double twisted steel woven wire in accordance with EN10223-3. The steel wire used in the manufacture of the mesh is heavily zinc coated soft temper steel.

Due to the characteristics of double twist, the steel wire mesh can withstand the force of falling rocks without unraveling in the event of wire breakage.

The standard specifications for the wire-mesh are shown in Tables 2, 3, 4.

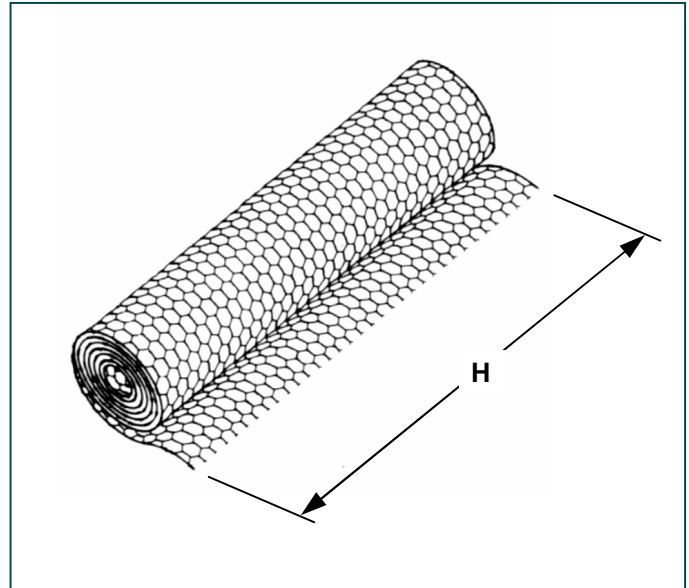


Figure 1

### Wire

All tests on wire must be performed prior to manufacturing the mesh.

1. **Tensile strength:** the wire used for the manufacture of rockfall protection shall have a tensile strength between 350-500 N/mm<sup>2</sup> according to EN10223-3. Wire tolerances (Table 4) are in accordance with EN10218 (Class T1).
2. **Elongation:** Elongation shall not be less than 10%, in accordance with EN10223-3. Test must be carried out on a sample at least 25 cm long.
3. **Zinc coating:** minimum quantities of zinc shown at Table 4 meet the requirements of EN10244-2 (Table 1 and Class A).
4. **Adhesion of Zinc:** the adhesion of the zinc coating to the wire shall be such that, when the wire is wrapped six turns around a mandrel having four times the diameter of the wire, it does not flake or crack when rubbing it with the bare fingers, in accordance with EN 10223-3.

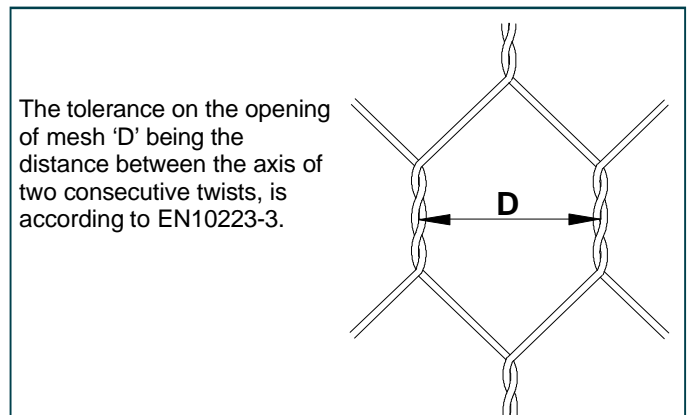


Figure 2



Example of Rockfall protection netting



Example of Rockfall protection netting

## 1. Table of sizes for gabions

L=Length (m)	H=Height (m)
25	2, 3, 4
50	2, 3, 4
100	2, 3, 4

All sizes and dimensions are nominal.  
Tolerances of 0/+1m of the length, and  $\pm D$  of the height shall be permitted.

## 2 e 3. Standard Mesh Wire

Mesh			Wire Diam. (mm)	
Type	D (mm)	Tolerance	Mesh	Selvedge
5x7	50	+16% - 4%	2.0	2.4
6x8	60		2.2 2.7	2.7 3.4
8x10	80		2.7 3.0	3.4 3.9
10x12	100		2.7 3.0	3.4 3.9

## 4. Wire tolerances and coating

Internal Wire diam.	mm	2.00	2.20	2.40	2.70	3.00	3.40	3.90
Wire tolerance	( $\pm$ ) $\varnothing$ mm	0.05	0.06	0.06	0.06	0.07	0.07	0.07
Min. Q.ty of zinc	gr/m <sup>2</sup>	240	240	260	260	275	275	290

## Lacing Operations

Lacing operations can be made by using the tools shown in Fig.5. Galvan coated steel rings having the following specification can be used instead of lacing wire (Figs. 3, 4):

- diameter: 3.00 mm
- tensile strength: 170 kg/mm<sup>2</sup>.

Spacing of the rings must not exceed 200 mm (Fig.3)

## Quantity Request

When requesting a quote, please specify:

- size of rolls (length x height, see Fig.1),
- type of mesh,
- type of coating

EXAMPLE: No.100 rolls Length=25m, Height=4m - Mesh type 8x10 - Wire diam. 2.70 mm - Zinc coated

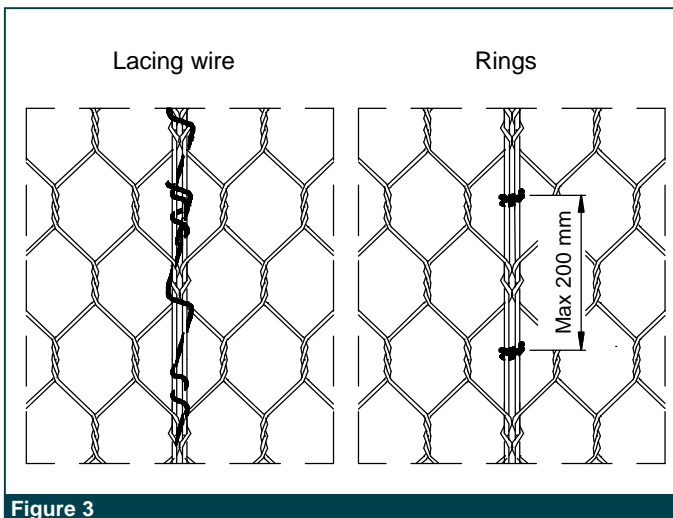


Figure 3

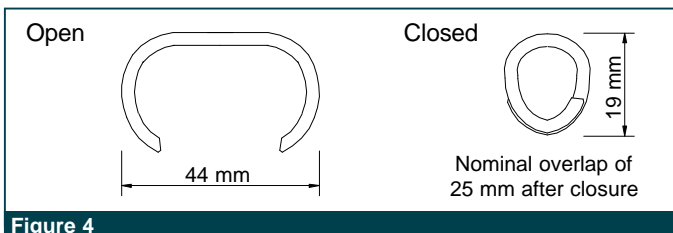


Figure 4

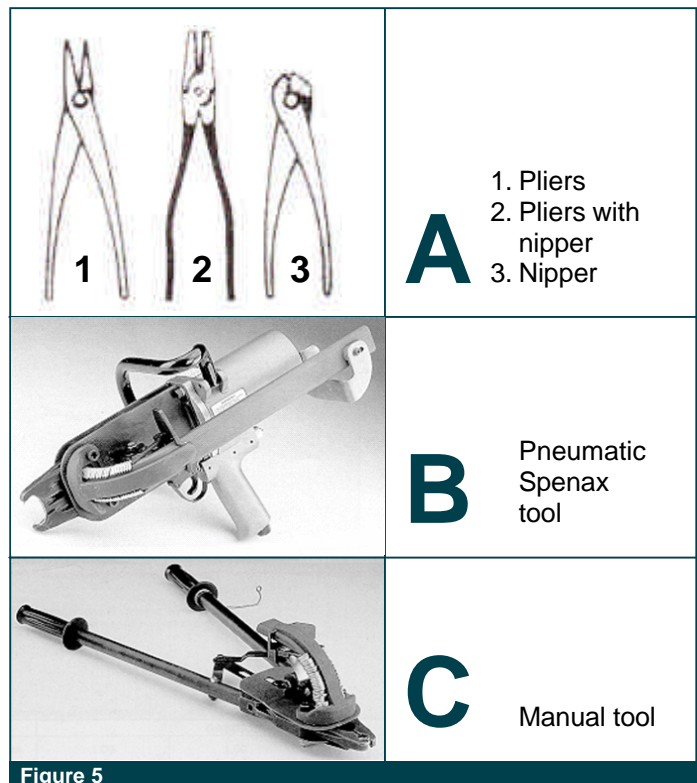


Figure 5

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